Time Observation Sheet

Time Observation Sheet		Start time		Observer		Leader Review (Initial)	
Operation Name		Product Name / #		Observation Date			

Step No.	Step Description	Observation Point	Observation Number (Observed Cycle time above, Rate Time below)										Step Cycle Time	Cycle Rate	Reduction Potential	Step Rate
			1	2	3	4	5	6	7	8	9	10				
1																
2																
3																
4																
5																
6																
7																
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12																
	www.VISIONS.com rev. 8/13/2005 © 2005	Observed Cycle Time											Site Cycle Time			