	A	B	C	D	E	F	G	H	I
1	Machine 1			Machine 2			Machine 3		
2	In	Out		In	Out		In	Out	
3	1			1			1		
4	2			2			2		
5	3			3			3		
6	4			4			4		
7	5			5			5		
8	6			6			6		
9	7			7			7		
10									
11									
12	Machine 4			Machine 5			Machine 6		
13	In	Out		In	Out		In	Out	
14	1			1			1		
15	2			2			2		
16	3			3			3		
17	4			4			4		
18	5			5			5		
19	6			6			6		
20	7			7			7		
21									
22									
23	Machine 7			Machine 8			Machine 9		
24	In	Out		In	Out		In	Out	
25	1			1			1		
26	2			2			2		
27	3			3			3		
28	4			4			4		
29	5			5			5		
30	6			6			6		
31	7			7			7		
32									
33									
34									
35									