DRILL SIZES WITH DECIMAL EQUIVALENTS

FOR BS 1098 PT 1 (1967) (Imperial)

Decimal	Eng.	m/m	Decimal	Eng.	m/m	Decimal	Eng.	m/m	Decimal	Eng.	m/m	Decimal	Eng.	m/m	Decimal	Eng.	m/m	Decimal	Eng.	m/m
.0394		1.00	.1130	33	*	.2047		5.2	.3386		8.6	.5217		13.25	.9449		24.00	1.3750	1 3/8	
.0400	60	*	.1142		2.9	.2055	5	*	.3390	R	*	.5312	17/32		.9531	61/64		1.3780		35.00
.0410	59	*	.1160	32	*	.2067		5.25	.3425		8.7	.5315		13.5	.9547		24.25	1.3878	*	35.25
.0413		1.05	.1161		2.95	.2087		5.3	.3438	11/32		.5413		13.75	.9646		24.5	1.3906	1 25/64	
.0420	58	*	.1181		3.00	.2090	4	*	.3445		8.75	.5469	35/64		.9688	31/32		1.3976		35.5
.0430	57	*	.1200	31	*	.2126		5.4	.3465		8.8	.5512		14.00	.9744		24.75	1.4062	1 13/32	
.0433		1.1	.1220		3.1	.2130	3	*	.3480	S	*	.5610		14.25	.9842		25.00	1.4075	*	35.75
.0453		1.15	.1250	1/8		.2165		5.5	.3504		8.9	.5625	9/16		.9844	63/64		1.4173		36.00
.0465	56	*	.1230		3.2	.2188	7/32		.3543		9.00	.5709		14.5	.9941		25.25	1.4219	1 27/64	
.0469	3/64		.1280		3.25	.2205		5.6	.3580	T	*	.5781	37/64		1.0000	1		1.4272	*	36.25
.0472		1.2	.1285	30	*	.2210	2	*	.3583		9.1	.5807		14.75	1.0039		25.5	1.4370	*	36.5
.0492		1.25	.1299		3.3	.2244		5.7	.3594	23/64		.5906		15.00	1.0138		25.75	1.4375	1 7/16	
.0512		1.3	.1339		3.4	.2264		5.75	.3622		9.2	.5938	19/32		1.0156	1 1/64		1.4469	*	36.75
.0520	55	*	.1358		3.45	.2280	1	*	.3642		9.25	.6004		15.25	1.0236		26.00	1.4531	1 29/64	
.0532		1.35	.1360	29	*	.2283		5.8	.3661		9.3	.6094	39/64		1.0312	1 1/32		1.4567		37.00
.0550	54	*	.1378		3.5	.2323		5.9	.3680	U	*	.6102		15.5	1.0335		26.25	1.4665	*	37.25
.0551		1.4	.1398	*	3.55	.2340	A	*	.3701		9.4	.6201		15.75	1.0433		26.5	1.4688	1 15/32	
.0571		1.45	.1405	28	*	.2344	15/64		.3740		9.5	.6250	5/8		1.0469	1 3/64		1.4764		37.5
.0591		1.5	.1406	5/64		.2362		6.00	.3750	3/8		.6299		16.00	1.0531		26.75	1.4844	1 31/64	
.0595	53	*	.1417		3.6	.2380	B	*	.3770	V	*	.6398		16.25	1.0625	1 1/16		1.4862	*	37.75
.0610		1.55	.1437	*	3.65	.2402		6.1	.3780		9.6	.6406	41/64		1.0630		27.00	1.4961		38.00
.0625	1/16		.1440	27	*	.2420	C	*	.3819		9.7	.6496		16.5	1.0728		27.25	1.5000	1 1/2	
.0630		1.6	.1457		3.7	.2441		6.2	.3839		9.75	.6562	21/32		1.0781	1 5/64		1.5059	*	38.25
.0635	52	*	.1470	26	*	.2460	D	*	.3858		9.8	.6594		16.75	1.0827		27.5	1.5156	1 33/64	
.0650		1.65	.1476		3.75	.2461		6.25	.3860	W	*	.6693		17.00	1.0925		27.75	1.5158		38.5
.0669		1.7	.1495	25	*	.2480		6.3	.3898		9.9	.6719	43/64		1.0938	1 1/32		1.5256	*	38.75
.0670	51	*	.1496		3.8	.2500	1/4 E		.3906	25/64		.6791		17.25	1.1024		28.00	1.5312	1 17/32	
.0689		1.75	.1516	*	3.85	.2520		6.4	.3937		10.00	.6875	11/16		1.1094	1 3/64		1.5354		3 900
.0700	50	*	.1520	24	*	.2559		6.5	.3970	X	*	.6890		17.5	1.1122		28.25	1.5453	*	39.25
.0709		1.8	.1535		3.9	.2570	F	*	.3976		10.1	.6988		17.75	1.1220		28.5	1.5469	1 35/64	
.0728		1.85	.1540	23	*	.2598		6.6	.4016		10.2	.7031	45/64		1.1250	1 1/8		1.5551		39.5
.0730	49	*	.1555	*	3.95	.2610	G	*	.4035		10.25	.7087		18.00	1.1319		28.75	1.5625	1 9/16	
.0748		1.9	.1562	5/32		.2638		6.7	.4040	Y	*	.7185		18.25	1.1406	1 5/64		1.5650	*	39.75
.0760	48	*	.1570	22	*	.2656	17/64		.4055		10.3	.7188	23/32		1.1417		29.00	1.5748		40.00
.0768		1.95	.1575		4.00	.2657		6.75	.4062	13/32		.7284		18.5	1.1516		29.25	1.5781	1 37/64	
.0781	5/64		.1590	21	*	.2660	H	*	.4094		10.4	.7344	47/64		1.1562	1 5/32		1.5846	*	40.25
.0785	47	*	.1595	*	4.05	.2677		6.8	.4130	Z	*	.7382		18.75	1.1614		29.5	1.5938	1 19/32	
.0787		2.00	.1610	20	*	.2717		6.9	.4134		10.5	.7480		19.00	1.1713		29.75	1.5945		40.5
.0807		2.05	.1614		4.1	.2720	I	*	.4219	27/64		.7500	3/4		1.1719	1 11/64		1.6043	*	40.75
.0810	46	*	.1654		4.2	.2756		7.00	.4232		10.75	.7579		19.25	1.1811		30.00	1.6094	1 39/64	
.0820	45	*	.1660	19	*	.2770	J	*	.4252		10.8	.7656	49/64		1.1875	1 3/16		1.6142		41.00
.0827		2.1	.1673		4.25	.2795		7.1	.4291		10.9	.7677		19.5	1.1910		30.25	1.6240	*	41.25
.0846		2.15	.1693		4.3	.2810	K	*	.4331		11.00	.7776		19.75	1.2008		30.5	1.6250	1 5/8	
.0860	44	*	.1695	18	*	.2812	9/32		.4370		11.1	.7812	25/32		1.2031	1 13/64		1.6339	*	41.5
.0866		2.2	.1719	11/64		.2835		7.2	.4375	7/16		.7874		20.00	1.2107		30.75	1.6406	1 41/64	
.0886		2.25	.1730	17	*	.2854		7.25	.4409		11.2	.7969	51/64		1.2188	1 7/32		1.6437	*	41.75
.0890	43	*	.1732		4.4	.2874		7.3	.4429		11.25	.7972		20.25	1.2205		31.00	1.6535		42.00
.0906		2.3	.1752	*	4.45	.2900	L	*	.4488		11.4	.8071		20.5	1.2304		31.25	1.6562	1 21/32	
.0925		2.35	.1770	16	*	.2913		7.4	.4528		11.5	.8125	13/16		1.2344	1 15/64		1.6634	*	42.25
.0935	42	*	.1772		4.5	.2950	M	*	.4531	29/64		.8169		20.75	1.2402		31.5	1.6719	1 43/64	
.0938	3/32		.1791	*	4.55	.2953		7.5	.4567		11.6	.8268		21.00	1.2500	1 1/4	31.75	1.6732		42.5
.0945		2.4	.1800	15	*	.2969	19/64		.4606		11.7	.8281	53/64		1.2598		32.00	1.6831	*	42.75
.0960	41	*	.1811		4.6	.2992		7.6	.4626		11.75	.8366		21.25	1.2656	1 17/64		1.6875	1 11/16	
.0965		2.45	.1820	14	*	.3020	N	*	.4646		11.8	.8438	27/32		1.2697		32.25	1.6929		43.00
.0980	40	*	.1831	*	4.65	.3032		7.7	.4688	15/32		.8465		21.5	1.2795		32.5	1.7028	*	43.25
.0984		2.5	.1850	13	4.7	.3051		7.75	.4724		12.00	.8563		21.75	1.2812	1 9/32		1.7031	1 45/64	
.0995	39	*	.1870		4.75	.3071		7.8	.4764		12.1	.8594	55/64		1.2894		32.75	1.7126		43.5
.1004		2.55	.1875	3/16		.3110		7.9	.4803		12.2	.8661		22.00	1.2969	1 15/64		1.7188	1 23/32	
.1015	38	*	.1890	12	4.8	.3125	5/16		.4823		12.25	.8750	7/8		1.2992		33.00	1.7224	*	43.75
.1024		2.6	.1910	11	*	.3150		8.00	.4842		12.3	.8760		22.25	1.3090		33.25	1.7323		44.00
.1040	37	*	.1929		4.9	.3160	O	*	.4844	31/64		.8858		22.5	1.3125	1 5/16		1.7344	1 47/64	
.1043		2.65	.1935	10	*	.3189		8.1	.4882		12.4	.8906	57/64		1.3189		33.5	1.7421	*	44.25
.1063		2.7	.1949	*	4.95	.3228		8.2	.4921		12.5	.8957		22.75	1.3281	1 21/64		1.7500	1 3/4	
.1065	36	*	.1960	9	*	.3230	P	*	.4961		12.6	.9055		23.00	1.3287		33.75	1.7520		44.5
.1083		2.75	.1968		5.00	.3248		8.25	.5000	1/2		.9062	29/32		1.3386		34.00	1.7618	*	44.75
.1094	7/64		.1990	8	*	.3268		8.3	.5020		12.75	.9154		23.25	1.3438	1 11/32		1.7656	1 49/64	
.1100	35	*	.2008		5.1	.3281	21/64		.5039		12.8	.9219	59/64		1.3484		34.25	1.7716		45.00
.1102		2.8	.2010	7	*	.3307		8.4	.5079		12.9	.9252		23.5	1.3583		34.5	1.7812	1 25/32	
.1110	34	*	.2031	13/64		.3320	Q	*	.5118		13.00	.9350		23.75	1.3594	1 23/64				
.1122		2.85	.2040	6	*	.3346		8.5	.5156	33/64		.9375	15/16		1.3681		34.75			