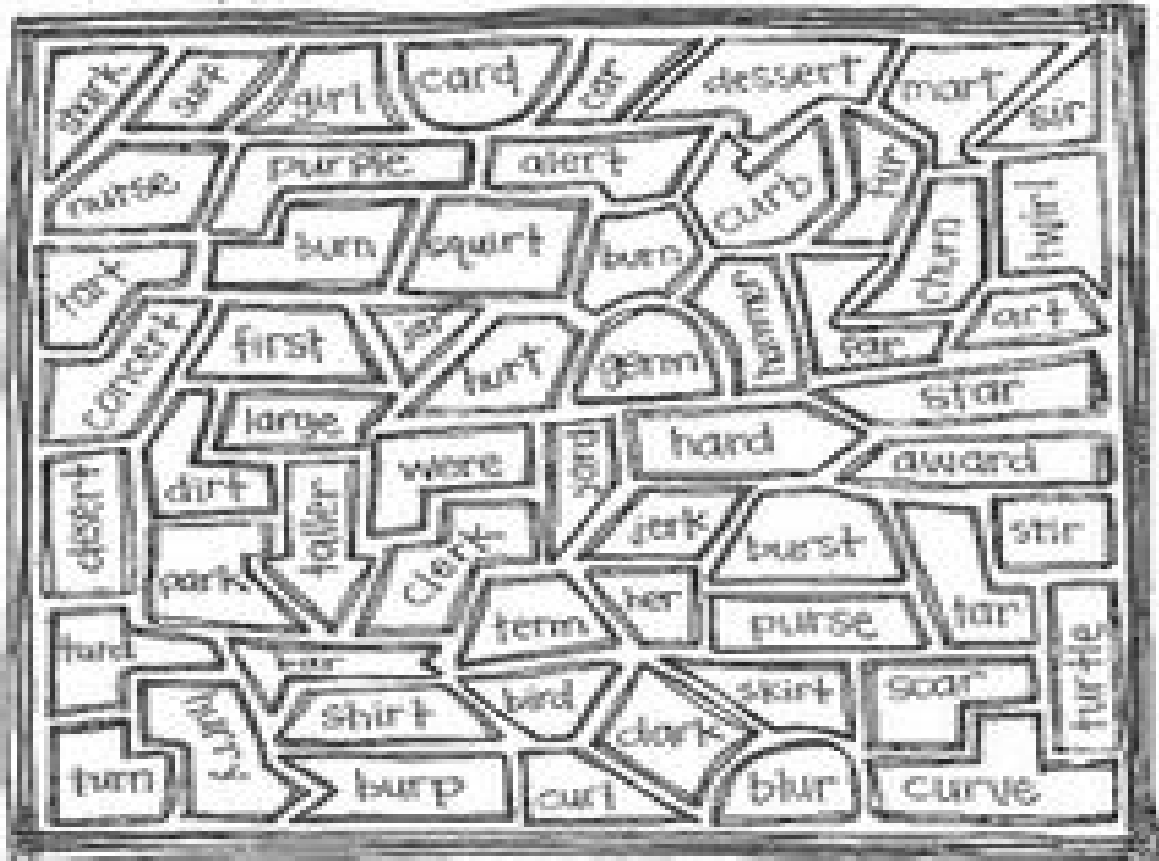


name: _____

Roll & Color: -r controlled vowels



- - or word
- - er word
- - stop a turn
- - ur word
- - roll again