



PREDATOR VIRTUAL CNC COST JUSTIFICATION

Note: Please fill in your company's values in the grey boxes. The figures will automa

Number of New/Modified CNC Programs per Month	10	Programs
Average Number of Proveouts or First Article Setups	2	per CNC pr
Average Time per Proveout/ First Article Setup	2	Hours per €
Hourly Machine Rate	\$80.00	per Hour
Monthly Cost of Proveout/First Article Setup	\$3,200.00	Per Month
Material, Downtime Cost of Proveout Scrap and Machine Crashes	\$100,000.00	Per Year
Monthly Cost of Proveout Scrap and Machine Crashes	\$8,333.33	Per Month
Montly Cost of Current Proveout Process	\$11,533.33	per month
Yearly Cost of Current Proveout Process	\$138,400.00	per year
Approximate cost of Predator Virtual CNC	\$10,000.00	
Average Number of Proveouts or First Article Setups with Predator	1	per CNC pr
Average Time per Proveout/First Article Setup with Predator:	2	Hours per €
Cost of Scrapped Parts, Broken Tooling, etc. with Predator	\$10,000.00	Per Year
Monthly Cost of Proveout/First Article Setup with Predator:	\$2,433.33	per month
SAVINGS WITH PREDATOR:	\$109,200.00	per year
Time to Return on Investment:	4.76	WEEKS
Extra profit in first year:	\$99,200.00	IN THE FIF