RASI Chart		Production						
		Operations Technical Manager	Operations Superintendent	Process Engineering Superintendent	Process Engineer	Day Supervisor	Operations Shift Supervisor	Operator
Work Flow Block Number	Work Process Task					_		
OE-01	Pull Checklist for Round						Α	R
OE-02	Start Conducting Rounds						A	R
OE-03	Was a Problem Found?						A	R
OE-04	Complete Round						A	R
	Can the Operator Fix the							
OE-05	Problem?					-	A/S	R
	Does the Problem Require							
OE-06	Immediate Attention?					S	A/S	R
OE-07	Fix the Problem					-	A/S	R
OE-08	Document on Checklist						Α	R
	Notify Shift Supervisor of							
OE-09	Problem						A/S	R
	Shift Supervisor Reviews							
OE-10	Checklist		- 1		-	Α	R	S
	Day Supervisor Reviews					_	_	
OE-11	Checklist		Α			R	S	S