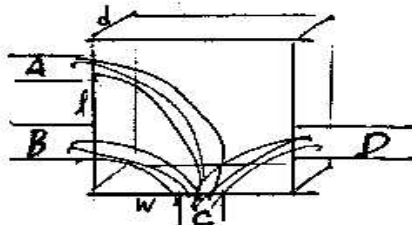


Use diagram at bottom of this page-----

	A pipe	B pipe	C pipe	D pipe	length	width	depth
1	1	1	1	1			
2	1	1	2	2			
3	1	2	2	3			
4	1 1/2	2	2	2			
5	2	2	1 1/2	1 1/2			
6	1 1/2	1 1/2	1 1/2	1 1/2			
7	2	2	3	3			
8	2 1/2	2 1/2	2 1/2	2 1/2			
9	1	3	3	1			
10	1 1/2	2 1/2	1 1/2	2 1/2			
11	3	3	3	3			
12	3	4	2 1/2	1 1/2			
13	3	3	4	1 1/2			
14	3	2	3	4			
15	4	2	1 1/2	2 1/2			
16	2 1/2	4	4	3			
17	3	4	5	5			
18	2	3	4	5			
19	2	1 1/2	3	4			
20	4	5	4	5			
21	4	5	6	6			
22	3	4	4	5			
23	4	4	4	4			
24	5	5	5	5			
25	6	6	6	6			



Note:  
all raceways  
3" from corners.