

Table 5

|  |   | No.  | 31         | 32      | 33      | 34      | 35             |       |       |
|--|---|--|------------|---------|---------|---------|----------------|-------|-------|
| Steel  |   |  | D          | D       | D       | D       | G              |       |       |
| Cold<br>rolling  | First stage                                   | Thickness of the steel plate before rolling mm | 4.0        | 4.0     | 4.0     | 4.0     | 3.0            |       |       |
|  |   | Thickness of the steel plate after rolling mm  | 2.5        | 2.0     | 1.5     | 1.0     | 0.35           |       |       |
|  |   | Reduction %                                    | 37.5       | 50.0    | 62.5    | 75.0    | 88.3           |       |       |
| Cold<br>rolling  | Second stage                                  | Thickness of the steel plate before rolling mm | 2.5        | 2.0     | 1.5     | 1.0     | -              |       |       |
|  |   | Thickness of the steel plate after rolling mm  | 0.3        | 0.3     | 0.3     | 0.3     | -              |       |       |
|  |   | Reduction %                                    | 88.0       | 85.0    | 80.0    | 70.0    | -              |       |       |
| Composition  | C   |  | ppm        | < 25    | < 25    | < 25    | < 25           |       |       |
|  | Si  |  | %          | 3.01    | 3.00    | 2.99    | 3.01           |       |       |
|  | Mn  |  | %          | 0.64    | 0.63    | 0.65    | 0.63           |       |       |
| Mn concentration   | Density in the surface                        |  | %          | 0.48    | 0.47    | 0.48    | 0.46           |       |       |
|  | Density ratio in the surface                  |  |            | 0.67    | 0.65    | 0.66    | 0.64           |       |       |
|  | Maximum ratio of reduction                    |  | %/ $\mu$ m | 0.006   | 0.006   | 0.006   | 0.006 < 0.0001 |       |       |
| Average grain size vs. sheet thickness (ratio)                 |   |  |            | 3.1     | 4.2     | 5.3     | 6.1            |       |       |
| Density ratio of (100) planes parallel to the surface of sheet |   |  |            | 53      | 42      | 63      | 56             |       |       |
| Properties after annealing                                     | Presence or absence of abnormal magnetization |  |            | absence | absence | absence | absence        |       |       |
|  | Magnetic flux density                         | Rolling direction X1                           |            | T       | 1.752   | 1.775   | 1.792          | 1.859 | 1.558 |
|  |   | Direction of the width of plate X2             |            | T       | 1.732   | 1.751   | 1.790          | 1.845 | 1.428 |
|  | Magnetic flux density                         | 45° direction Y                                |            | T       | 1.462   | 1.442   | 1.416          | 1.360 | 0.420 |
|  |   | Average value of X1 and X2 X                   |            | T       | 1.742   | 1.763   | 1.791          | 1.852 | 1.493 |
|  | 2(X-Y)/(X+Y)                                  |  |            |         | 0.175   | 0.200   | 0.234          | 0.306 | 0.050 |