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$$\begin{array}{cccccccccccc} & 6 & & 8 & & 8 & & 6 & & 6 & & 7 & & 7 & & 6 & & 9 & & 1 \\ \times & 7 & & \times & 6 & & \times & 6 & & \times & 9 & & \times & 2 & & \times & 4 & & \times & 4 & & \times & 6 & & \times & 7 & & \times & 7 \end{array}$$