

JIT'S "TEN COMMANDMENTS"

1. Throw out tired, old production methods
2. Think of ways to make it work and not why it won't
3. Deal with current conditions; don't make excuses
4. Don't expect perfection; 50-percent is fine at the beginning
5. Correct mistakes immediately
6. Don't spend a lot of money on improvements
7. Wisdom grows out of difficulties
8. Ask "why?" at least five times until you find the real cause
9. Better the wisdom of ten people than the knowledge of one
10. Improvements are unlimited

From 5 Pillars of the Visual Workplace, Hiroyuki Hirano, Productivity Press 1990