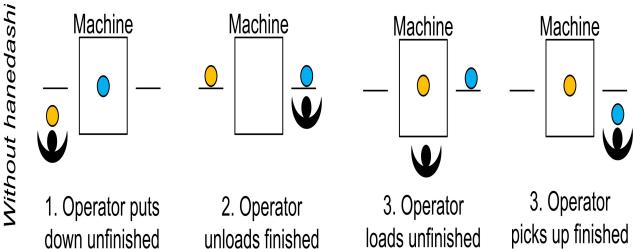
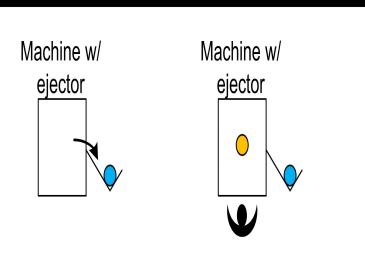
down unfinished

work



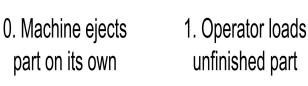
loads unfinished

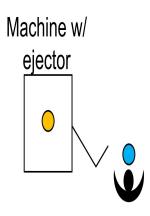
part



unloads finished

part





part

2. Operator picks up finished part