Process Capacity Table

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Process Owner	Supervisor			Value Stream:		Current Measurement		Current Output Person-Day
				Process Name				

Step no.	Process Name	Machine no.	Walk Time	Cycle Time			Interruptions to Process			Process Capacity	Remarks
				Start Time	End Time	Time to Complete	Reason	Start Time	End Time		
		Total									
		Grand Total									

Note 1: All times in seconds.

Note 2: Revise time with every improvement and write the reason for the new times in the "remarks" column.