Discover the principles. Avoid retracing.

a gggggg gggggg gggg qqqqqqq qqqqqqq

Notice form. In w, last part narrow. Make without raising the pen.

v vvvvvvv w wwwwwwwwww x xxxxxxxxxx

Extend two spaces above the line, and one below.

p p ppppppp pump paper prepared pen

Retracing is an error. The only exception to this is in d, t, p and x, where it becomes necessary.

b b b blending blooming k k kick kicking

hurt hint hand heart head hundred hhh

f find fund fame flame flowers fumigate

Upper loops have their crossing at the hight of one space, while lower loops cross at the blue line.

y your youth y j journey joining rejoicing

ss effs effs assure z zone zone zenith zzzzzz

tt tune time tanner drum dime tttdddd

Place the capital letters on the scale, analyze them according to principles 6, 7 and 8, and notice their relative proportions.

A B C D E F G H I J K L M

N O P Q R S T U V W X Y Z