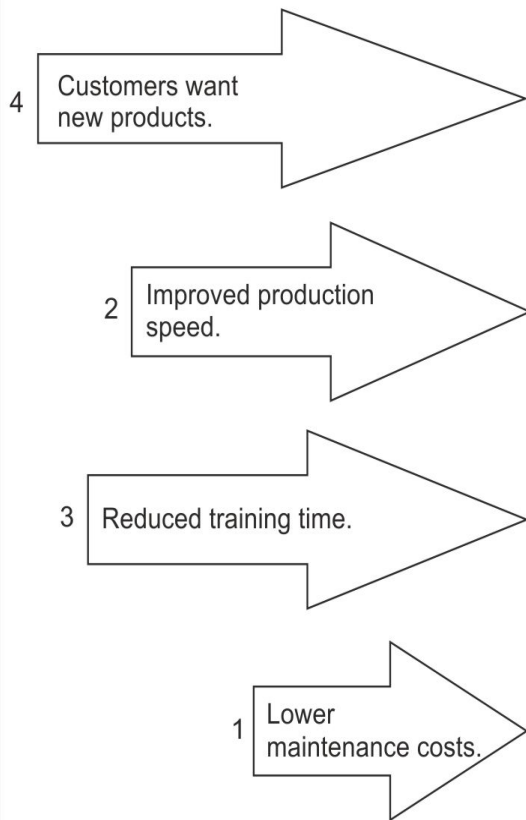
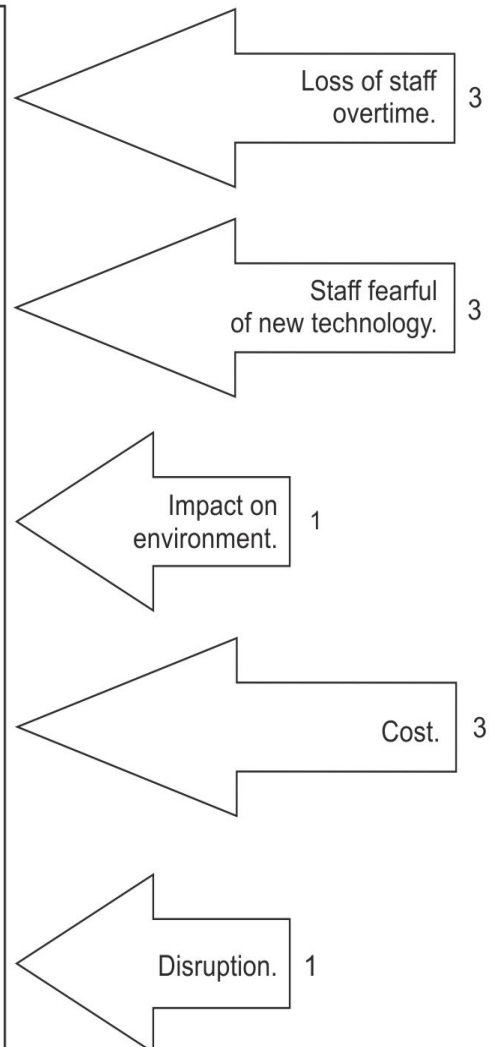


Forces for Change



Total: 10

Forces Against Change



Total: 11

**Upgrade
factory with new
manufacturing
equipment.**