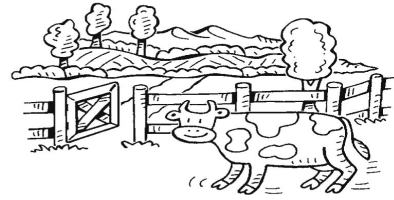







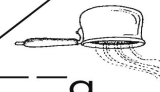
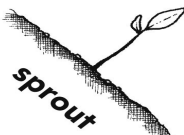





21 Working the Farm



Name the picture. Add the vowel sound.
Pick your favorite picture to start.

 <p>5</p>	 <p>c _ _</p> <p>cow</p>	 <p>t _ _</p> <p>toy</p>	 <p>9</p>
 <p>cl _ _ n</p> <p>clown</p>	<p>howl vow</p> <p>now brown</p>	<p>coy play</p> <p>dhoy joy</p>	<p>s _ _</p>  <p>soy</p>
 <p>cl _ _ d</p> <p>cloud</p>	<p>out found</p> <p>loud count</p>	<p>foil moist</p> <p>join toil</p>	<p>b _ _ l</p>  <p>boil</p>
 <p>sprout</p>	<p>h _ _ se</p>  <p>house</p>	<p>coi _ _ n</p>  <p>coin</p>	<p>8</p>  <p>soil</p>